

MATERIAL SAFETY DATA SHEET

SECTION 1

PRODUCT AND COMPANY IDENTIFICATION

Trade Name: UNI-WELD CPVC MEDIUM ORANGE CEMENT
Product No.: 3266S, 3256S, 3246S, 3236S
Product Use: Cement for CPVC Plastic Pipe
Formula: CPVC Resin in Solvent Solution
Synonyms: CPVC Plastic Pipe Cement
Firm Name & Mailing Address: UNITED ELCHEM IND. c/o OATEY CO. 4700 West 160th Street
P.O. Box 35906 Cleveland, Ohio 44135, U.S.A.
<http://www.elchem.com>, <http://www.oatey.com> Oatey Phone Number:
(216) 267-7100 or (800) 321-9532
Emergency Phone Numbers: For Emergency First Aid call 1-877-740-5015. For chemical transportation emergencies ONLY, call Chemtrec at 1-800-424-9300. Outside the U.S. 1-703-527-3887.
Prepared By: Technical Department
Preparation Date: December 16, 2008

SECTION 2

COMPOSITION/INFORMATION ON INGREDIENTS

<u>INGREDIENTS:</u>	<u>%wt/wt:</u>	<u>CAS NUMBER:</u>	<u>ACGIH TLV TWA:</u>	<u>OSHA PEL TWA:</u>	<u>OTHER:</u>
Methyl Ethyl Ketone	30 - 45%	78-93-3	200 ppm 300 ppm STEL	200 ppm	None
Tetrahydrofuran	30 - 40%	109-99-9	50 ppm(skin) 100 ppm STEL	200 ppm	25 ppm (Mfg)
CPVC Resin (Non-hazardous)	10 - 20%	68648-82-8	10 mg/m3	None Established	None
Cyclohexanone	5 - 10%	108-94-1	20 ppm(skin) 50 ppm STEL	50 ppm	None
Amorphous Fumed Silica (Non-hazardous)	1 - 5%	112945-52-5	10 mg/m3	None Established	None

OSHA Hazard Classification: Flammable, irritant, organ effects

SECTION 3

HAZARDS IDENTIFICATION

Emergency Overview:
Orange liquid with an ether-like odor. Extremely flammable liquid and vapor. Vapors may cause flash fire. May cause eye and skin irritation. Inhalation of vapors or mist may cause respiratory irritation and central nervous system effects. Swallowing may cause irritation, nausea, vomiting, diarrhea and kidney or liver disorders. Aspiration hazard. May be fatal if swallowed. Symptoms may be delayed.

SECTION 4

FIRST AID MEASURERS

CALL 1-877-740-5015 or 1-303-623-5716 COLLECT
Skin: Remove contaminated clothing immediately. Wash all exposed areas with soap and water. Get medical attention if irritation develops. Remove dried cement with Oatey Plumber's Hand Cleaner or baby oil.
Eyes: If material gets into eyes or if fumes cause irritation, immediately flush eyes with plenty of water until chemical is removed. If irritation persists, get medical attention immediately.
Inhalation: If symptoms of exposure develop, remove to fresh air. If breathing becomes difficult, administer oxygen. Administer artificial respiration if breathing has stopped. Seek immediate medical attention.
Ingestion: **DO NOT INDUCE VOMITING.** Rinse mouth with water. Never give anything by mouth to a person who is unconscious or drowsy. Get immediate medical attention by calling a Poison Control Center, or hospital emergency room. If medical advice cannot be obtained, then take the person and product to the nearest medical emergency treatment center or hospital.

SECTION 5 FIRE FIGHTING MEASURES

Flashpoint / Method: 14 - 23 Degrees F. (-10 to -5 Degrees C) / CCCFP
Flammability: LEL = 1.8 % Volume, UEL = 11.8 % Volume
Extinguishing: Use dry chemical, CO2, or foam to extinguish fire. Cool fire
Media: exposed container with water. Water may be ineffective as an
extinguishing agent.
Special Fire: Firefighters should wear positive pressure self-contained
Fighting: breathing apparatus and full protective clothing for fires in
Procedure: areas where chemicals are used or stored
Unusual Fire and: Extremely flammable liquid. Keep away from heat and all
Explosion: sources of ignition including sparks, flames, lighted
Hazards: cigarettes and pilot lights. Containers may rupture or
explode in the heat of a fire. Vapors are heavier than air
and may travel to a remote ignition source and flash back.
This product contains tetrahydrofuran that may form explosive
organic peroxide when exposed to air or light or with age.
Hazardous: Combustion will produce toxic and irritating vapors including
Decomposition: carbon monoxide, carbon dioxide and hydrogen chloride.
Products:

SECTION 6 ACCIDENTAL RELEASE MEASURES

Spill or: Remove all sources of ignition and ventilate area. Stop leak if it
Leak: can be done without risk. Personnel cleaning up the spill should
Procedures: wear appropriate personal protective equipment, including respirators
if vapor concentrations are high. Soak up spill with an inert
absorbent such as sand, earth or other non-combusting material. Put
absorbent material in covered, labeled metal containers. Prevent
liquid from entering watercourses, sewers and natural waterways.
Report releases to authorities as required. See Section 13 for
disposal information.

SECTION 7 HANDLING AND STORAGE

Handling: Avoid contact with eyes, skin and clothing. Avoid breathing vapors
or mists. Use with adequate ventilation (equivalent to outdoors).
Wash thoroughly after handling. Do not eat, drink or smoke in the
work area. Keep product away from heat, sparks, flames and all other
sources of ignition. No smoking in storage or use areas. Keep
containers closed when not in use.
Storage: Store in a cool, dry, well-ventilated area away from incompatible
materials. Keep containers closed when not in use.
Other: "Empty" containers retain product residue and can be hazardous.
Follow all MSDS precautions in handling empty containers. Do not cut
or weld on or near empty or full containers.

SECTION 8 EXPOSURE CONTROLS/PERSONAL PROTECTION

Ventilation: Open doors & windows. Provide ventilation capable of maintaining
emissions at the point of use below recommended exposure limits. If
used in enclosed area, use exhaust fans. Exhaust fans should be
explosion-proof or set up in a way that flammable concentrations of
solvent vapors are not exposed to electrical fixtures or hot
surfaces.
Respiratory: For operations where the exposure limit may be exceeded, a NIOSH
Protection: approved organic vapor respirator or supplied air respirator is
recommended. Equipment selection depends on contaminant type and
concentration, select in accordance with 29 CFR 1910.134 and good
industrial hygiene practice. For firefighting, use self-contained
breathing apparatus.
Skin: Rubber gloves are suitable for normal use of the product. For long
Protection: exposures chemical resistant gloves may be required such as

Eye 4H(tm) or Silver Shield(tm) to avoid prolonged skin contact.
Protection: Safety glasses with side shields or safety goggles.
Other: Eye wash and safety shower should be available.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Boiling Point: 151 Degrees F / 66 Degrees C
Melting Point: Not applicable
Vapor Pressure: 145 mmHg @ 20 Degrees C
Vapor Density: (Air = 1) 2.5
Volatile Components: 78-82%
Solubility In Water: Negligible
pH: Not applicable
Specific Gravity: 0.95 +/- 0.02 @ 20 Degrees C
Evaporation Rate: (BUAC = 1) = 5.5 - 8.0
Appearance: Orange Liquid
Odor: Ether-Like
Will Dissolve In: Tetrahydrofuran
Material Is: Liquid

SECTION 10 STABILITY AND REACTIVITY

Stability: Stable.
Conditions To Avoid: Avoid heat, sparks, flames and other sources of ignition.
Hazardous Combustion will produce toxic and irritating vapors
Decomposition including carbon monoxide, carbon dioxide and hydrogen
Products: chloride.
Incompatibility/ Oxidizing agents, alkalis, amines, ammonia, acids, chlorine
Materials To Avoid: compounds, chlorinated inorganics (potassium, calcium and
sodium hypochlorite) and hydrogen peroxides. May attack
plastic, resins and rubber.
Hazardous Will not occur.
Polymerization:

SECTION 11 TOXICOLOGICAL INFORMATION

Inhalation: Vapors or mists may cause mucous membrane and respiratory
irritation, coughing, headache, dizziness, dullness, nausea,
shortness of breath and vomiting. High concentrations may cause
central nervous system depression, narcosis and unconsciousness.
May cause kidney, liver and lung damage.
Skin: May cause irritation with redness, itching and pain. Methyl
ethyl ketone and cyclohexanone may be absorbed through the skin
causing effects similar to those listed under inhalation.
Eye: Vapors may cause irritation. Direct contact may cause irritation
with redness, stinging and tearing of the eyes. May cause eye
damage.
Ingestion: Swallowing may cause abdominal pain, nausea, vomiting and
diarrhea. Aspiration during swallowing or vomiting can cause
chemical pneumonia and lung damage. May cause kidney and liver
damage.
Chronic Prolonged or repeated overexposure cause dermatitis and damage
Toxicity: to the kidney, liver, lungs and central nervous system.
Toxicity Data: Cyclohexanone: Oral rat LD50: 1,620 mg/kg
Inhalation rat LC50: 8,000 ppm/4 hours
Skin rabbit LD50: 1 mL/kg
Tetrahydrofuran: Oral rat LD50: 1,650 mg/kg
Inhalation rat LC50: 21,000 ppm/3 hours
Methyl Ethyl Ketone: Oral rat LD50: 2,737 mg/kg
Inhalation rat LC50: 23,500 mg/m3/8 hours
Skin rabbit LD50: 6,480 mg/kg
Sensitization: None of the components are known to cause sensitization.

Carcinogenicity: None of the components are listed as a carcinogen or suspect carcinogen by NTP, IARC or OSHA. The National Toxicology Program has reported that exposure of mice and rats to Tetrahydrofuran (THF) vapor levels up to 1800 ppm 6 hr/day, 5 days/week for their lifetime caused an increased incidence of kidney tumors in male rats and liver tumors in female mice. The significance of these findings for human health is unclear at this time, and may be related to "species specific" effects. Elevated incidences of tumors in humans have not been reported for THF. ACGIH has classified cyclohexanone (CYH) and tetrahydrofuran as "A3," confirmed Animal Carcinogens with Unknown Relevance to Humans.

Mutagenicity: Cyclohexanone has been positive in bacterial and mammalian assays. Methyl ethyl ketone and tetrahydrofuran are generally thought not to be mutagenic.

Reproductive Toxicity: Methyl ethyl ketone and cyclohexanone have been shown to cause embryofetal toxicity and birth defects in laboratory animals. Tetrahydrofuran has been found to cause adverse developmental effects only when exposure levels cause other toxic effects to the mother.

Medical Conditions Aggravated By Exposure: Persons with pre-existing skin, lung, kidney or liver disorders may be at increased risk from exposure to this product.

SECTION 12 ECOLOGICAL INFORMATION

This product is not expected to be toxic to aquatic organisms.
Cyclohexanone: 96 hour LC50 values for fish is over 100 mg/l.
Tetrahydrofuran: 96 hour LC50 fathead minnow: 2160 mg/L.
Methyl Ethyl Ketone: 96 hour LC50 for fish is greater than 100 mg/L.

VOC Information: This product emits VOC's (volatile organic compounds) in its use. Make sure that use of this product complies with local VOC emission regulations, where they exist.

VOC Level: Maximum 490 g/L per SCAQMD Test Method 316A.

SECTION 13 DISPOSAL CONSIDERATIONS

Waste Disposal: Dispose in accordance with current local, state and federal regulations.

RCRA Hazardous Waste Number: U057, U159, U213
EPA Hazardous Waste ID Number: D001, D035, F003, F005
EPA Hazard Waste Class: Ignitable Waste. Toxic Waste (Methyl Ethyl Ketone content)

SECTION 14 TRANSPORT INFORMATION

DOT	Less than 1 Liter (0.3 gal)	Greater than 1 Liter (0.3 gal)
UN/NA Number:	None	UN1133
Proper Shipping Name:	Consumer Commodity	Adhesives
Hazard Class:	ORM-D	3
Packing Group:	None	PGII
Hazard Labels:	None	Flammable Liquid
IMDG		
UN Number:	UN1133	UN1133
Proper Shipping Name:	Adhesives	Adhesives
Hazard Class:	3	3
Packing Group:	II	II
Label:	None (Limited Quantities are excepted from labeling)	Class 3 (Flammable Liquid)
Flashpoint (deg C)	-10 to -5 Degrees C	-10 to -5 Degrees C
2008 North American Emergency Response Guidebook Number:	127	

SECTION 15 REGULATORY INFORMATION

Hazard Category for Section 311/312: Acute Health, Chronic Health, Flammable

Section 302 Extremely Hazardous Substances (TPQ): This product does not contain chemicals regulated under SARA Section 302.

Section 313 Toxic Chemicals: This product does not contain chemicals subject to SARA Title III Section 313 Reporting requirements.

CERCLA 103 Reportable Quantity: Spills of this product over the RQ (reportable quantity) must be reported to the National Response Center. The RQ for the product, based on the RQ for Tetrahydrofuran (40% maximum) of 1,000 lbs, is 2,500 lbs. Many states have more stringent release reporting requirements. Report spills required under federal, state and local regulations.

California Proposition 65: This product contains trace amounts of chemicals known to the State of California to cause cancer. Under normal use conditions, exposure to these chemicals at levels above the State of California "No Significant Risk Level" (NSRL) are unlikely. Oatey Strongly encourages the use of proper personal protective equipment (PPE) and ventilation guidelines noted in Section 8 to minimize exposure to these chemicals.

TSCA Inventory: All of the components of this product are listed on the TSCA inventory.

Canadian WHIMS Classification: Class B, Division 2; Class D, Division 2, Subdivision B; Class D, Division 2, Subdivision A. This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

SECTION 16 OTHER INFORMATION

NFPA and HMIS:
NFPA Hazard Signal: Health: 2 Flammability: 3 Reactivity: 1 Special: None
HMIS Hazard Signal: Health: 2* Flammability: 3 Reactivity: 1 PPE: G

Disclaimer:

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